SECTION 2.4 – COSTUME PACKAGING

1. Costume Bags

- All costume bags must be clear plastic bags made with PVC material and minimum thickness of 0.12 MM with a snap closure. Bags should be of smooth quality (not crinkly)
- Composition should be as follows:

Polyvinyl Chloride Polymer (PVC) in mixture powder Dioctyl Phthalate (DOP) (less than 1000PPM), Side Seal Method: Heat Seal

Side Seal Method: Heat Sea

Thickness: 0.12mm

**Note: Oversize Costumes require bag thickness of 0.15mm

<u>Important!</u> All standard size bags must pass pull test of 15.00 pounds tensile force without seam separation. 25.00 pounds for bags over 12" x 16"

- Bags should include at least 2 snap closures.
- Approved bag sizes are 10"X15" and 12"X16".

Any bag other than 10"X15" and 12"X16" must be approved by the buyer.

Measurement should be taken from the actual usable bag space. Do not include the hanger portion in the length measurement.

- All bags must be the appropriate size for the costume.
- We would prefer you utilize a gusseted bag instead of using a larger size bag. Use the smallest size bag as possible- to minimize wall space. If you have any questions, please contact the buyer.
- The gusset needs be on all sides of the bag, including the bottom.

Gusset on Bottom	Gusset on Sides

- Any costumes in clear plastic bags NOT composed of PVC material & a thickness of .12 MM will be rejected & there will be a chargeback up to 10%, subject to buyer's review.
- SIDE SEAMS MUST BE STRONG ENOUGH TO NOT TEAR AT STORE LEVEL- must pass a pull test of 25.00 pounds of tensile force without seam separation.
- Snaps must support the bag/costume weight. Failure to do so will result in a chargeback or product will be discarded at vendor's expense.

2. Oversized Vinyl Costume Bags (costumes larger than 12"x16")

- All bags larger than 12" x 16" must be approved by your buyer.
- All oversized costume bags must be clear plastic bags made with PVC material and thickness of .15 MM with snaps closures. See above composition and seam pull test requirements.
- Oversized bags should include 3 snaps. Snaps must support the oversized bag/costume weight. Failure to do so will result in a chargeback or product will be discarded at vendor's expense.
- Any costumes provided with clear plastic bags NOT including PVC material & thickness of .15 MM will be rejected & there will be a chargeback up to 10%, subject to buyer's review.
- **Important!** All oversize bags must pass pull test of 25.00 pounds tensile force without seam separation. 15.00 pounds for standard size bags.

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